E-TVCS

Technology for the clean age.

Kubota's proprietary TVCS (Three Vortex Combustion System) obtains an optimum air/fuel mixture by generating three intense swirling air flows (vortexes) within the spherical-combustion (swirl) chamber. The New TVCS added a special concave recess on the piston head to force compression air in the swirl chamber and to smooth combustion gas exhaust.

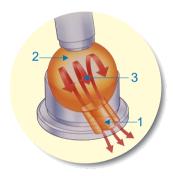
The E-TVCS, based on the New TVCS, is aimed at a drastic emission reduction.

To obtain even better combustion efficiency, an E-TVCS with a tapered injection throat is used in the 03-M models.

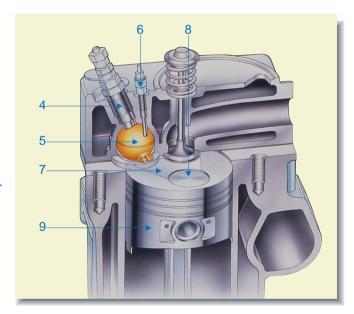
E-TVCS (IDI)

E-TVCS produces far less soot, HC and CO thanks to a better match between the injection nozzle throat and the concave recess on the piston head.

The injection pump and nozzle are better matched with the combustion chamber to reduce NOx emission.



- 1. Throat of Combustion Chamber
- 2. Combustion Chamber
- 3. Three Vortex
- 4. Injection Nozzle
- 5. Combustion Chamber
- 6. Glow Plug
- 7. Recess Concave
- 8. Valve Recess
- 9. Piston



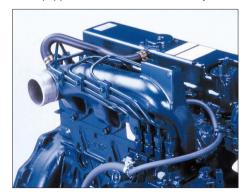
Emission Data

Has the capability of meeting and passing future EPA regulations.

Emission Comparison EPA emission authenticator value:NOx+HC Tier1 9 Tier2 7 6 4 3 2 1 0 Company A Company B1 Company B2 V2203-M V2403-M

Closed Breather System

All models except the turbo (V2003-M-T) are equipped with a closed breather system.



Mild Noise & Lower Vibration

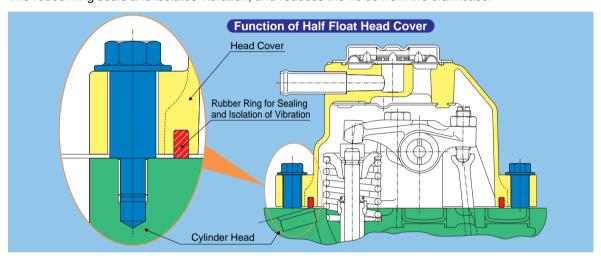
Comfort at work.

In order to improve the already well established lower noise and vibration levels of the existing engines, Kubota added a half float head cover, a MoS₂ coated piston, and a dual dynamic balancer (option) to the the new series.

As a result, the noise level is 1-2 dBA lower than conventional models in the same class. The engine noise itself has been reduced to eliminate discomfort to the operator and the surrounding environment.

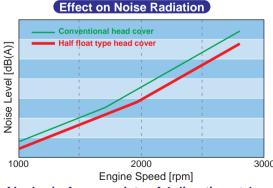
Half Float Head Cover

The rubber ring seals and isolates vibration, and reduces the noise from the crankcase.



Effect on Noise Radiation

Decreases the noise level by 1-2 dB compared to a conventional rigid mount.



Algebraic Average data of 4 direction at 1 m

MoS₂ Coated Piston

Sulfureted molybdenum coating enables clearance reduction between the piston and the cylinder liner, thus optimizing the oval ratio and decreasing the slapping noise.



Dual Dynamic Balancer

Reduces the engine's vibration level even further (option)

Mounting Convenience

Highly adaptable to fit most equipment

The highly adaptable 03-M series offer customers greater freedom with equipment selection. In addition to such convenient features as a built-in stop solenoid, a wire-holder, revised speed lever and a low fan center, customers can select the oil filter position to match their needs. Moreover, thanks to the one-side maintenance design, it is much easier to perform everyday maintenance and check ups.

Built-In Stop Solenoid

Improves the operation's reliability.



Wire-Holder

Standard wire-holder simplifies the cable installation.



Pull-Type Speed Lever

The direction of speed control lever is changed for easy mounting.



One-Side Maintenance

All parts are located on one side of the engine for easy access and service.

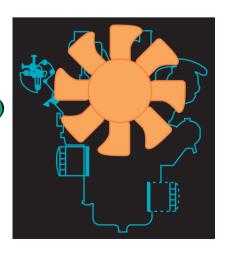


Lower Fan Height

The fan height is 25 mm lower than conventional models.

Selectable Oil Filter Position

The oil filter position is available on either the right or the left side.



Durability & Reliability

Attention to detail prolongs superb engine performance.

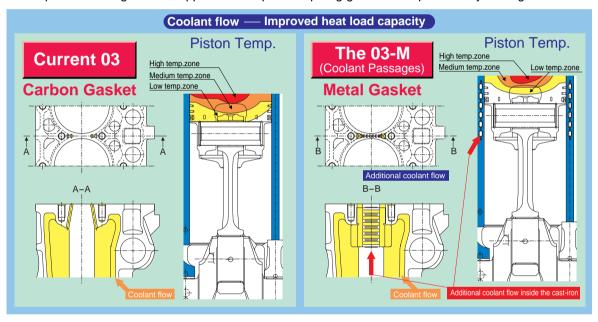
A combination of the newly designed coolant passages and a thermostat with a bottom by-pass valve, ensures better piston cooling efficiency.

When the coolant temperature reaches the thermostat opening temperature, the bottom by-pass valve will completely close the coolant-circuit to the by-pass line, thus preventing damage to the engine.

These new features in greater reliability and increased durability.

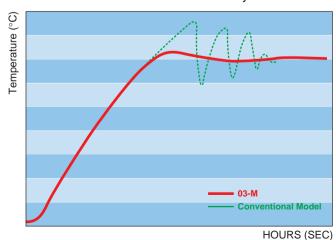
Coolant Passages

The improved cooling course suppresses the piston-top-ring groove's temperature by 25 degrees C.



Thermostat with a Bottom By-pass Valve

Increases the coolant-circuit to Radiator by 5%.

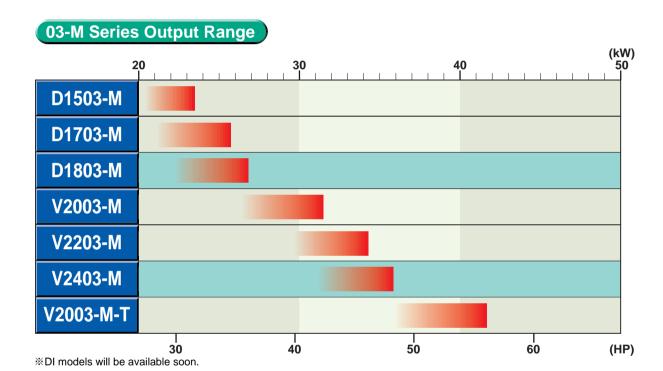


Seamless output range

Enhanced lineup to meet most any need

The 03-M IDI model lineup (including the turbo type) is enhanced with a wide displacement range (1.5L to 2.4L), and a varied output range (23.5 kW to 41.8 kW).

All these models exhibit a higher output than comparable engines in the same class. In addition to these indirect injection models, direct injection models are also available to choose from.





Options

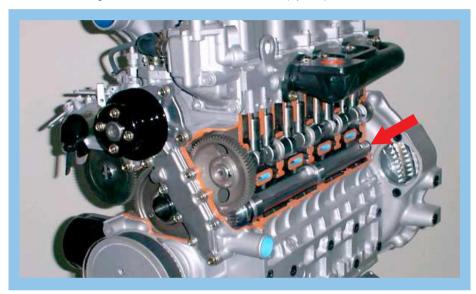
A selection to help you and your equipment

Customize your equipment with 03-M series options.

Whatever the specification is and wherever it is used, these options can improve and bring out your equipment's best performance.

Dual Dynamic Balancer

Reduces the engine's vibration level even further (option)



Electronic Governor

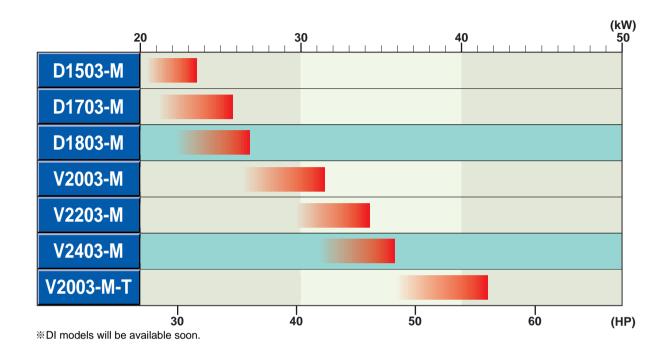
Can be used instead of the factory installed mechanical governor. Meets the same emission compliance as the current mechanical governor.



Starter Safety System

Prevents the starter from engaging again after the engine starts up.

Output Range



Distribuidor Autorizado

Calle Uno - Mza. "A" - Lote 11 - Urb. Santo Tomas de Garagay Lima 31 - Perú

Teléfonos: (511) 535-7393 / (511) 556-2512

Celular: (51) 9835-15428

Nextel: 41*351*5428

E-mail: lacasadelbobcat@bobcatsservice.com www.martilloshidraulicosperu.com

BobCat's Service & Parts s.a.c.

Maquinaria - Repuestos - Servicio Técnico Especializado - Alquileres

Model			D1503-M	D1703-M	D1803-M	
Cylinders			3			
Bore x Stroke		mm (in.)	83{3.27}x92.4{3.64}	87{3.43}x92.4{3.64}	87{3.43}x102.4{4.03}	
Displacemen	t	L(cu.in.)	1.499 (91.47)	1.647 (100.5)	1.826(111.4)	
Combustion /	Combustion / Intake system		E-TVCS,NA			
Cooling syste	m		Liquid-Cooled			
Starter	Starter		12-1.4	12-1.4	12-2.0	
Speed	Speed		2800	2800	2600	
	Gross intermittent		24.9{33.4}{33.9}	27.4{36.7}{37.3}	28.4{38.1}{38.6}	
Output	Net intermittent	kW{HP}{PS}	23.5{31.5}{32.0}	25.7{34.5}{35.0}	26.9{36.0}{36.5}	
	Net continuous		20.4{27.3}{27.7}	22.4{30.0}{30.4}	23.3{31.3}{31.7}	
	Length	mm (in.)	572.1 (22.5)	572.1 (22.5)	575.9 (22.7)	
Dimensions	Width	mm (in.)	499.0 (19.6)	499.0(19.6)	499.0 (19.6)	
Difficitsions	Height1	mm (in.)	643.0 (25.3)	643.0 (25.3)	684.0 (26.9)	
	Height2	mm (in.)	229.3(9.0)	229.3(9.0)	265.5 (10.5)	
Dry Weight		kg (lb)	148.0 (326.3)	148.0 (326.3)	151.0 (332.9)	

Model			V2003-M	V2203-M	V2403-M	V2003-M-T
Cylinders			4			
Bore x Stroke		mm (in.)	83{3.27}x92.4{3.64}	87{3.43}x92.4{3.64}	87{3.43}x102.4{4.03}	83{3.27}x92.4{3.64}
Displacement	Displacement		1.999 (112.0)	2.197(134.1)	2.434 (148.5)	1.999 (112.0)
Combustion / Intake system			E-TVCS,NA			E-TVCS,Turbo
Cooling system			Liquid-Cooled			
Starter		V-kW	12-1.4 12-2.0		12-1.4	
Speed	Speed		2800	2800	2600	2800
	Gross intermittent		33.2{44.5}{45.1}	36.4{48.8}{49.5}	38.0{51.0}{51.7}	44.5{59.0}{59.8}
Output	Net intermittent	kW{HP}{PS}	31.6{42.4}{43.0}	34.3{46.0}{46.7}	35.8{48.0}{48.7}	41.8{55.3}{56.1}
	Net continuous		27.2{36.5}{37.0}	29.8{40.0}{40.5}	31.1{41.7}{42.3}	36.3{47.5}{48.2}
	Length	mm (in.)	667.1 (26.3)	667.1 (26.3)	670.9 (26.4)	667.1 (26.3)
Dimensions	Width	mm (in.)	499.0(19.6)	499.0(19.6)	499.0 (19.6)	499.0 (19.6)
	Height1	mm (in.)	634.5 (25.0)	634.5 (25.0)	684.0 (26.7)	672.5 (26.5)
	Height2	mm (in.)	221.0(8.7)	221.0(8.7)	265.5 (10.5)	221.0(8.7)
Dry Weight		kg(lb)	180.0 (396.9)	180.0 (396.9)	184.0 (405.7)	184.0 (405.7)

^{*}Specifications are subject to change without notice.
*Dry weight is according to Kubota's standard specifications.

^{*}Gross Intermittent: 1-hour rating based on engine without cooling fan, air cleaner and muffler, with alternator (Idling). (SAE J1995)

^{*}Net Intermittent: 1-hour rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (SAE J1346, ISO 3046 IFN)

^{*}Net Continuous: Continuous rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (ISO 3046 IC15N)

^{*}Atmospheric Condition: Ambient temperature 25°C, Relative humidity 30%, Barometric pressure 750 mm Hg (100 kPa)

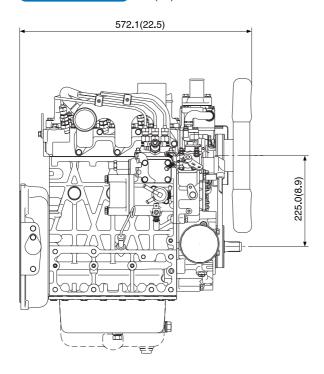
^{*}Conversion Formula: HP=0.746 kW, PS=0.7355 kW

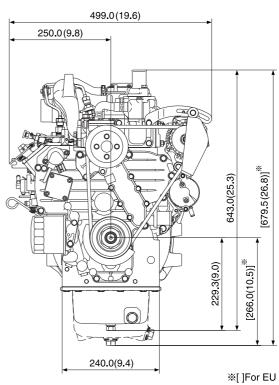
^{*}Height 1 : Overall Height
*Height 2 : From crankshaft center to lower edge of engine.

D1503-M



Dimensions mm(in.)





Model			D1503-M
Cylinders			3
Bore x Stroke	ore x Stroke		83{3.27}x92.4{3.64}
Displacement		L(cu.in.)	1.499 (91.47)
Combustion /	Intake system		E-TVCS,NA
Cooling syste	m		Liquid-Cooled
Starter		V-kW	12-1.4
Speed	Speed		2800
	Gross intermittent	kW{HP}{PS}	24.9{33.4}{33.9}
Output	Net intermittent		23.5{31.5}{32.0}
	Net continuous		20.4{27.3}{27.7}
	Length	mm (in.)	572.1 (22.5)
Dimensions	Width	mm (in.)	499.0(19.6)
Difficiations	Height1	mm (in.)	643.0 (25.3)
	Height2	mm (in.)	229.3(9.0)
Dry Weight		kg(lb)	148.0 (326.3)

- *Specifications are subject to change without notice. *Dry weight is according to Kubota's standard specifications.

- specirications.

 *Gross Intermittent: 1-hour rating based on engine without cooling fan, air cleaner and muffler, with alternator (Idling). (SAE J1995)

 *Net Intermittent: 1-hour rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (SAE J1346, ISO 3046 IFN)

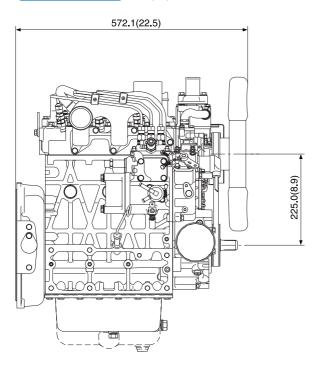
 *Net Continuous: Continuous rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (SQ 3046 ICISN)
- alternator (Idling). (ISO 3046 IC15N)
 *Atmospheric Condition: Ambient temperature 25°C, Relative humidity 30%, Barometric pressure
- 750 mm Hg (100 kPa)
 *Conversion Formula: HP=0.746 kW, PS=0.7355 kW
- *Height 1 : Overall Height

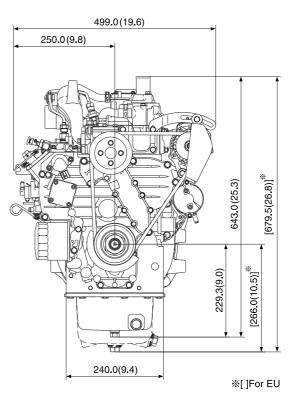
 *Height 2 : From crankshaft center to lower edge of engine.

D1703-M



Dimensions mm(in.)





Model			D1703-M
Cylinders			3
Bore x Stroke		mm (in.)	87{3.43}x92.4{3.64}
Displacement		L(cu.in.)	1.647 (100.5)
Combustion /	Intake system		E-TVCS,NA
Cooling syste	m		Liquid-Cooled
Starter		V-kW	12-1.4
Speed		rpm	2800
	Gross intermittent		27.4{36.7}{37.3}
Output	Net intermittent	kW{HP}{PS}	25.7{34.5}{35.0}
	Net continuous		22.4{30.0}{30.4}
	Length	mm (in.)	572.1 (22.5)
Dimensions	Width	mm (in.)	499.0 (19.6)
Diffichatoria	Height1	mm (in.)	643.0 (25.3)
	Height2	mm (in.)	229.3 (9.0)
Dry Weight		kg(lb)	148.0 (326.3)

- *Specifications are subject to change without notice. *Dry weight is according to Kubota's standard specifications.
- specifications.

 *Gross Intermittent: 1-hour rating based on engine without cooling fan, air cleaner and muffler, with alternator (Idling). (SAE J1995)

 *Net Intermittent: 1-hour rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (SAE J1346, ISO 3046 IFN)

 *Net Continuous: Continuous rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (ISO 3046 IC15N)

 *Atmospheric Condition: Ambient temperature 25°C, Relative humidity. 30% Rargmetric pressure.

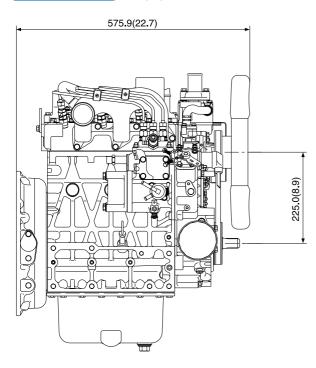
- Relative humidity 30%, Barometric pressure 750 mm Hg (100 kPa) *Conversion Formula: HP=0.746 kW, PS=0.7355 kW

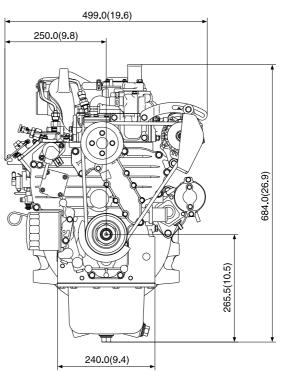
- *Height 1 : Overall Height
 *Height 2 : From crankshaft center to lower edge of engine.

D1803-M



Dimensions mm(in.)





Model			D1803-M
Cylinders	Cylinders		3
Bore x Stroke		mm(in.)	87{3.43}x102.4{4.03}
Displacement		L(cu.in.)	1.826(111.4)
Combustion /	Intake system		E-TVCS,NA
Cooling syste	m		Liquid-Cooled
Starter		V-kW	12-2.0
Speed	Speed		2600
	Gross intermittent	kW{HP}{PS}	28.4{38.1}{38.6}
Output	Net intermittent		26.9{36.0}{36.5}
	Net continuous		23.3{31.3}{31.7}
	Length	mm(in.)	575.9 (22.7)
Dimensions	Width	mm(in.)	499.0 (19.6)
Difficusions	Height1	mm(in.)	684.0 (26.9)
	Height2	mm(in.)	265.5 (10.5)
Dry Weight		kg(lb)	151.0 (332.9)

^{*}Specifications are subject to change without notice.
*Dry weight is according to Kubota's standard specifications.

^{*}Gross Intermittent: 1-hour rating based on engine without cooling fan, air cleaner and muffler, with alternator (Idling). (SAE J1995)
*Net Intermittent: 1-hour rating based on engine with

standard cooling fan, air cleaner, muffler, and alternator (Idling). (SAE J1346, ISO 3046 IFN) *Net Continuous: Continuous rating based on engine

with standard cooling fan, air cleaner, muffler, and alternator (Idling). (ISO 3046 IC15N)

^{*}Atmospheric Condition: Ambient temperature 25°C, Relative humidity 30%, Barometric pressure 750 mm Hg (100 kPa)

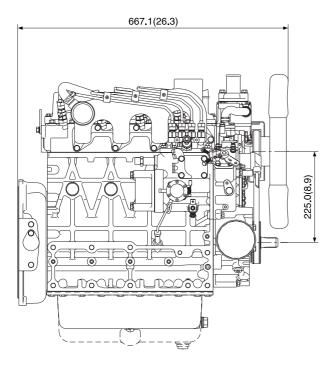
^{*}Conversion Formula: HP=0.746 kW, PS=0.7355 kW
*Height 1: Overall Height
*Height 2: From crankshaft center to lower

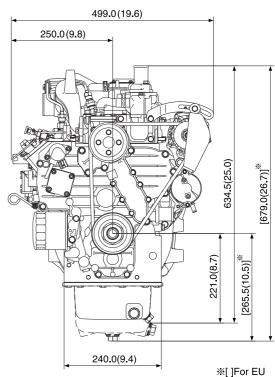
edge of engine.

V2003-M



Dimensions mm(in.)





Model			V2003-M
Cylinders			4
Bore x Stroke		mm (in.)	83{3.27}x92.4{3.64}
Displacement		L(cu.in.)	1.999 (112.0)
Combustion /	Intake system		E-TVCS,NA
Cooling syste	m		Liquid-Cooled
Starter		V-kW	12-1.4
Speed	Speed		2800
	Gross intermittent	kW{HP}{PS}	33.2{44.5}{45.1}
Output	Net intermittent		31.6{42.4}{43.0}
	Net continuous		27.2{36.5}{37.0}
	Length	mm (in.)	667.1 (26.3)
Dimensions	Width	mm (in.)	499.0(19.6)
Dimensions	Height1	mm (in.)	634.5(25.0)
	Height2	mm (in.)	221.0(8.7)
Dry Weight		kg (lb)	180.0 (396.9)

^{*}Specifications are subject to change without notice.
*Dry weight is according to Kubota's standard specifications.

^{*}Gross Intermittent: 1-hour rating based on engine

^{*}Gross Intermittent: 1-hour rating based on engine without cooling fan, air cleaner and muffler, with alternator (Idling). (SAE J1995)
*Net Intermittent: 1-hour rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (SAE J1346, ISO 3046 IFN)
*Net Continuous: Continuous rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (ISO 3046 IC15N)

*Atmospheric Condition: Ambient temperature 25°C.

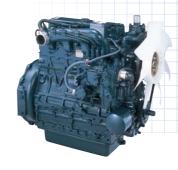
^{*}Atmospheric Condition: Ambient temperature 25°C, Relative humidity 30%, Barometric pressure **T50 mm Hg (100 kPa)

**Conversion Formula: HP=0.746 kW, PS=0.7355 kW

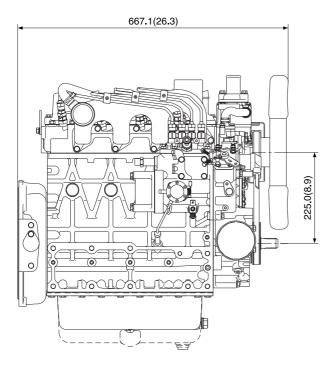
**Height 1 : Overall Height

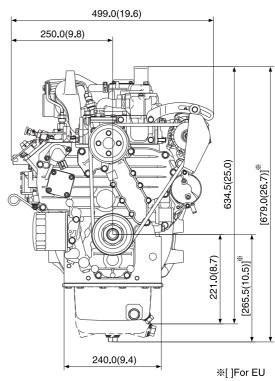
**Height 2 : From crankshaft center to lower
edge of engine.

V2203-M



Dimensions mm(in.)





Model			V2203-M
Cylinders			4
Bore x Stroke		mm (in.)	87{3.43}x92.4{3.64}
Displacement		L(cu.in.)	2.197(134.1)
Combustion /	Intake system		E-TVCS,NA
Cooling syste	m		Liquid-Cooled
Starter		V-kW	12-1.4
Speed		rpm	2800
	Gross intermittent	kW{HP}{PS}	36.4{48.8}{49.5}
Output	Net intermittent		34.3{46.0}{46.7}
	Net continuous		29.8{40.0}{40.5}
	Length	mm (in.)	667.1 (26.3)
Dimensions	Width	mm (in.)	499.0 (19.6)
	Height1	mm (in.)	634.5 (25.0)
	Height2	mm (in.)	221.0(8.7)
Dry Weight		kg(lb)	180.0 (396.9)

^{*}Specifications are subject to change without notice.
*Dry weight is according to Kubota's standard specifications.

^{*}Gross Intermittent: 1-hour rating based on engine without cooling fan, air cleaner and muffler, with alternator (Idling). (SAE J1995)

alternator (Idling). (SAE J1995)

*Net Intermittent: 1-hour rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (SAE J1346, ISO 3046 IFN)

*Net Continuous: Continuous rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (ISO 3046 IC15N)

*Atmospheric Condition: Ambient temperature 25°C, Belative humidity. 20%. Barometric progrups.

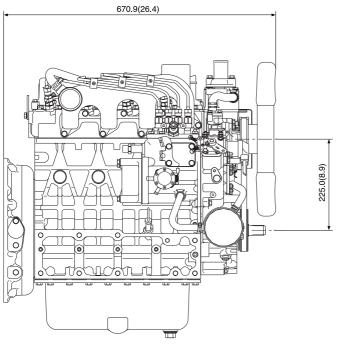
^{*}Atmospheric Condition: Ambient temperature 25°C, Relative humidity 30%, Barometric pressure 750 mm Hg (100 kPa)
*Conversion Formula: HP=0.746 kW, PS=0.7355 kW
*Height 1: Overall Height
*Height 2: From crankshaft center to lower edge of engine.

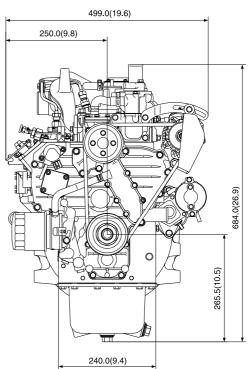
V2403-M



Dimensions mm(in.)







Model			V2403-M
Cylinders			4
Bore x Stroke		mm (in.)	87{3.43}x102.4{4.03}
Displacement		L(cu.in.)	2.434(148.5)
Combustion /	Intake system		E-TVCS,NA
Cooling syste	m		Liquid-Cooled
Starter		V-kW	12-2.0
Speed		rpm	2600
	Gross intermittent	kW{HP}{PS}	38.0{51.0}{51.7}
Output	Net intermittent		35.8{48.0}{48.7}
	Net continuous		31.1 {41.7} {42.3}
	Length	mm (in.)	670.9 (26.4)
Dimensions	Width	mm (in.)	499.0(19.6)
Difficusions	Height1	mm (in.)	684.0 (26.9)
	Height2	mm (in.)	265.5 (10.5)
Dry Weight		kg (lb)	184.0 (405.7)

^{*}Specifications are subject to change without notice.
*Dry weight is according to Kubota's standard specifications.

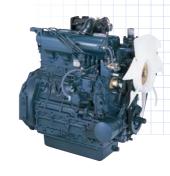
^{*}Gross Intermittent: 1-hour rating based on engine without cooling fan, air cleaner and muffler, with alternator (Idling). (SAE J1995)

^{*}Net Intermittent: 1-hour rating based on engine with standard cooling fan, air cleaner, muffler, and

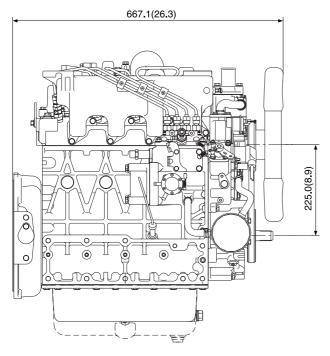
standard cooling fan, air cleaner, mulier, and alternator (Idling). (SAE J1346, ISO 3046 IFN)
*Net Continuous: Continuous rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (ISO 3046 IC15N)
*Atmospheric Condition: Ambient temperature 25°C,

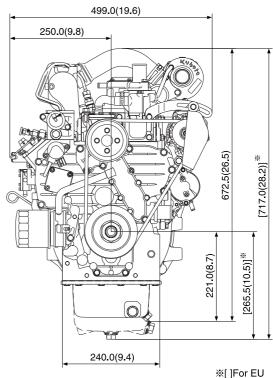
^{*}Atmospheric Condition: Ambient temperature 25°C, Relative humidity 30%, Barometric pressure 750 mm Hg (100 kPa)
*Conversion Formula: HP=0.746 kW, PS=0.7355 kW
*Height 1: Overall Height
*Height 2: From crankshaft center to lower edge of engine.

V2003-M-T



Dimensions mm(in.)





Specifications

Model			V2003-M-T
Cylinders			4
Bore x Stroke	ore x Stroke		83{3.27}x92.4{3.64}
Displacemen	t	L(cu.in.)	1.999 (112.0)
Combustion /	Intake system		E-TVCS,Turbo
Cooling syste	m		Liquid-Cooled
Starter		V-kW	12-1.4
Speed	Speed		2800
	Gross intermittent	kW{HP}{PS}	44.5{59.0}{59.8}
Output	Net intermittent		41.8{55.3}{56.1}
	Net continuous		36.3{47.5}{48.2}
	Length	mm (in.)	667.1 (26.3)
Dimensions	Width	mm (in.)	499.0 (19.6)
	Height1	mm (in.)	672.5 (26.5)
	Height2	mm (in.)	221.0(8.7)
Dry Weight		kg(lb)	184.0 (405.7)

*Specifications are subject to change without notice. *Dry weight is according to Kubota's standard specifications.

*Gross Intermittent: 1-hour rating based on engine without cooling fan, air cleaner and muffler, with alternator (Idling). (SAE J1995)

*Net Intermittent: 1-hour rating based on engine with standard cooling fan, air cleaner, muffler, and

alternator (Idling). (SAE J1346, ISO 3046 IFN)
*Net Continuous: Continuous rating based on engine with standard cooling fan, air cleaner, muffler, and alternator (Idling). (ISO 3046 IC15N)
*Atmospheric Condition: Ambient temperature 25°C,

Relative humidity 30%, Barometric pressure 750 mm Hg (100 kPa) *Conversion Formula: HP=0.746 kW, PS=0.7355 kW

*Height 1 : Overall Height
*Height 2 : From crankshaft center to lower edge of engine.

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